



Dart Aerospace Ltd.
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Canada

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003253

D350-607-511
Job Sheet 177684



Part No: D350-607-511

Job Qty: 3 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

MAY 16 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Stores/Pkg-2		
140	Packaging	3 pcs	5/25/18	5/25/18	0.00	0.00	Packaging1-3		
150	QC	3 pcs	5/25/18	5/25/18	0.00	0.00	QC4		
155	DC	3 pcs	5/25/18	5/25/18	0.00	0.00	DC		
160	Packaging	3 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3		
170	QC21-FG	3 Ea	5/25/18	5/25/18	0.00	0.00	QC21		

Part Op 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	60 Ea (20 ea)	90-Start up Operation	5062375
AN4-14A	Bolt	12 Ea (4 ea)	90-Start up Operation	5045843
AN6-13A	Bolt	6 Ea (2 ea)	90-Start up Operation	5053948X3
D3501-1	Bushing	24 Ea (8 ea)	90-Start up Operation	506362219
D3910-3	Crosstube Lug	6 Ea (2 ea)	90-Start up Operation	5056814
D3910-5	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	5056818
D3910-7	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	5049100
D3984-030	Rubber Extrusion, X-tube, 3"	24 Ea (8 ea)	90-Start up Operation	5059661
D4148-041	Fwd Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	5069241X2
D4149-041	Aft Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	5057621X
D4775-041	Strut Assembly	6 Ea (2 ea)	90-Start up Operation	5058069X1
D4776-3	Skidtube Clevis	6 Ea (2 ea)	90-Start up Operation	5040170X2
MS21042L4	Nut	72 Ea (24 ea)	90-Start up Operation	506816X2
MS21042L6	Nut	6 Ea (2 ea)	90-Start up Operation	5070375
NAS1149F0432P	Washer	120 Ea (40 ea)	90-Start up Operation	5050039
NAS1149F0663P	Washer	12 Ea (4 ea)	90-Start up Operation	5034399
D4085-3	Placard	3 Ea (1 ea)	90-Start up Operation	5050055
D4713-1	Spacer	3 Ea (1 ea)	90-Start up Operation	5069784
MS3367-5-0	Tie Wrap	3 Ea (1 ea)	90-Start up Operation	5069184



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Container No: S074984



Part: D350-607-511

Job No: 177684

Serial No/Batch: S074984

Revision:

Inspector:

Date: 05/28/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	60	503	0
	AN4-42A	12	104	0
	AN6-13A	6	83	0
	D3501-1	24	52	0
	D3910-3	6	56	0
	D3910-5	3	56	0
	D3910-7	3	32	0
	D3984-030	24	27	0
	D4085-3	3	27	0
	D4148-041	3	10	0
	D4149-041	3	10	0
	D4713-1	3	5	0
	D4775-041	6	2	0
	D4776-3	6	18	0
	MS21042L4	72	2,911	0
	MS21042L6	6	352	0
	MS3367-5-0	3	794	0
	NAS1149F0432P	120	1,593	0
	NAS1149F0663P	12	943	0
Part Specifications				
Specifications could not be found.				

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3387-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER